

# TE038

## *Electrical Circuits Fault Finder*



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The logo for 'dat equipment' features a stylized blue and black graphic of three parallel lines forming a right angle, followed by the word 'dat' in a bold, black, sans-serif font, and the word 'equipment' in a smaller, black, sans-serif font below it.

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## Caution

- For use only with DC voltage, do not connect to circuits exceeding 42 volts DC under any circumstances.
- Do not use on AC voltage.
- Do not use on any circuit directly or indirectly connected to AC lines or any other AC power source.
- Do not use with any component or part of the ignition system.
- Before using this device check the vehicle's electrical wiring and disconnect any part or subsystem sensitive to voltage and current pulses such as air bags, electronic control modules, etc.
- Always follow the instructions and procedures indicated in the vehicle's service manual before attempting to disconnect any part or subsystem of the electrical circuit.

Exceeding the limits listed above when using this apparatus, or not observing the precautions listed above can expose you to physical injury and permanently damage your instrument and parts and components of the vehicle under test.

## Check out list

The TE038 set consists of:

1. TE038 Fault Finder receiver.
2. TE038 Fault Finder transmitter.
3. Fuse socket adapter set
4. Factory supplied 9 volt alkaline batteries.
5. Foam padded polypropylene carrying case.
6. User's handbook.

## Start Up

Both the TE038R and TE038T are factory supplied with batteries. To install the batteries follow the steps below:

1. Open battery drawer at back of each unit (factory supplied batteries are disconnected).
2. Remove the battery, and connect it observing the polarity of the battery connector, repeating the operation on both units.
3. Press the On/Off button on the TE038T (Fault Finder Transmitter), green LED will reinstall if necessary. To turn the unit off, press the On/Off button again.
4. 4. Press the On/Off button on the TE038R (Fault Finder Receiver), green LED will turn on. If the green LED does not turn on, check the battery polarity and reinstall if necessary. To turn the unit off press the On/Off button again.

## Switching On and Off the TE038 set

### **The TE038T**

Fault Finder Transmitter is turned on and off by momentarily pressing the “ON/OFF” button, and it must be turned off manually after use by pressing the On/Off button. Before storing the unit check to make sure that all lights are off, failure to do so will result in a much shorter battery life.

### **The TE038R**

Fault Finder Tracer can be turned on and off manually by momentarily pressing the “On/Off” button, however after 3 minutes of not being used, it will turn off automatically to conserve battery power. Turning the unit off manually will prolong battery life.

### **Low Battery indicator**

From time to time the batteries on both units will need to be replaced. When the battery is below the minimum operating voltage, upon turning the unit on (TE038T and TE038R) both lights will flash for 1 second and the unit will turn off automatically. In this case replace the batteries with a new set of 9 Volt alkaline batteries. To install the new batteries, follow the instructions in the preceding section: Start Up.

## Setting the sensitivity level

The TE038R has three user selectable sensitivity ranges: 'Low', 'Medium' and 'High'. These ranges allow the technician to choose the degree of sensitivity most suitable to the particular detection being performed.

### Checking the current sensitivity setting:

The TE038R's current sensitivity setting is displayed when the "ON/OFF" button is pressed for 2 or 3 seconds while the unit is 'ON' (steady green indicator on). The high sensitivity setting generates a quick triple flashing of the green LED, a double flashing in the medium sensitivity range and a single flashing indicates a low sensitivity level setting.

Green LED shows a:

TE038R Tracer set to:

Single (1) flash and beep	—————>	<b>Low sensitivity</b>
Double (2) flash and beep	—————>	<b>Medium sensitivity</b>
Triple (3) flash and beep	—————>	<b>High sensitivity</b>

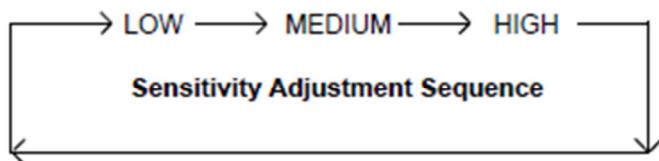
When turned off, the TE038R will retain the last selected sensitivity setting.

### Procedure to select the TE038R's range:

1. Unit should be on, if not, turn it on by momentarily pressing the "ON/OFF" button.
2. Press and Hold "ON/OFF" button for approximately 3 seconds until a beeping and level setting. By holding the "ON/OFF" button pressed, the TE038 will cycle to the next sensitivity setting following the pattern indicated below:

- I- **Low Sensitivity**: single (1) flash and beep.
- II- **Medium Sensitivity** : double (2) flash and beep.
- III- **High Sensitivity** : Triple (3) flash and beep.

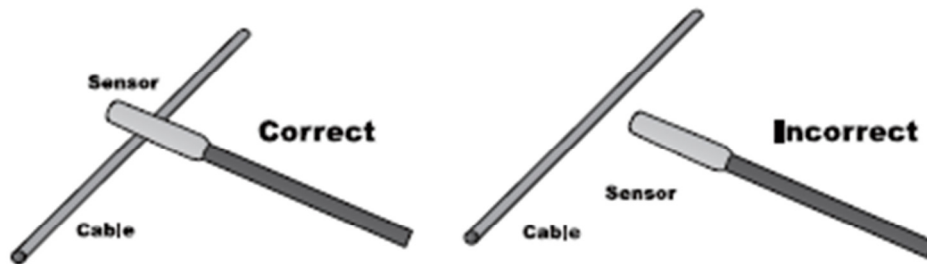
The sensitivity level is selected in the following sequence:



For example: If the TE038R unit is set to 'MEDIUM', in order to set the sensitivity to LOW, press the "ON/OFF" button until a double beep and flashing occurs (current setting), keep holding the button pressed and a triple beeping and flashing occurs (setting now is HIGH), keep holding the button pressed, until a single LOW.

## How to use the probe:

The probe of the TE038R is built of coiled steel and can be bent as needed, in order to reach wires in congested or difficult areas. Depending on the circuit characteristics and the sensitivity setting, the probe will pick up the signal from the wire in a wide range of positions. However for the best possible range the TE038R's probe tip (yellow cap) should be positioned perpendicular (at 90°) to the wire being traced and either above or below it, as shown below.



Probe positioning

## Locating Short Circuits

Refer to the Hook Up Reference Chart.

1. Observe the limits and safety precautions at all times (refer to the beginning of this handbook).
2. Connect the TE038T (transmitter) in series with the short circuited wire, making sure one of the unit's clips is connected to the circuit's positive supply (or vice versa for vehicles with positive supply connected to chassis). A fuse socket connector (in place of the blown fuse), a connector, etc., provides a convenient hook up as shown in Hook up reference chart.
3. Switch the transmitter on by pressing the On/Off button and observe if the Red LED on the TE038T starts flashing. If not check connections, power supply, and in the case of having connected the unit to any place other than the fuse socket, check that the circuit's fuse is installed and in good working condition (not open). If necessary replace with a new fuse with the same ratings.
4. Switch the TE038R (tracer) on, and if green LED is turn on.
5. Verify that the TE038R is set to the low sensitivity level (single green LED Flash).
6. Slowly sweep the wire, conduit, etc., with tracer, ensuring the tracer's probe is perpendicular and above or below the wire being traced and as close as possible to it.
7. Follow the wire or check it at different points, starting from the transmitter and moving towards the load (accessory, light, etc.) observing the positioning of the probe as indicated above. Continue this procedure while the audio signal (beeping sound) and visual signal (flashing Red LED light) indicates the integrity of the circuit. If beeping and flashing slows down or stops it indicates that the probe is either moving away from the faulty wire or it has passed beyond the short circuit point.
8. If difficult or impossible to get the TE038R tracer to pick up any signal, then adjust the sensitivity to HIGH, and check again if a signal is received.
9. Double check positioning the probe before and after the suspected place. If the short circuit point has been found, the audio/visual indicators will show circuit integrity on for one position, but not for the other.
10. The short circuit is located in the area where the audio/visual signal stops or changes significantly.
11. When the test is completed, switch off the transmitter unit pressing the On/Off button and disconnect from circuit.

Note: The closer the tracer probe is to the wire carrying the signal, the faster the beeping and the flashing will be. Sometimes it will prove advantageous to reduce the sensitivity level to pint point more accurately the faulty area.

## Wire tracing

Wire tracing hook up and procedures are essentially the same as for locating short circuits. The transmitter sees the load (light, accessory, etc.) as the short circuit or connection to ground. For wire tracing simply follow the wire with positive (beeping and flashing) audio/visual indicator's feedback on the tracer from source to load.

For step by step directions please refer to Locating Short Circuits, for some hints and specific differences refer to the notes below:

The type and size of load connected to the circuit (impedance or resistance to ground) determines the amount of current allowed to flow in the circuit. Small loads (low wattage lamps, electronic systems, etc) will reduce the range of the tracer accordingly. In cases where the full range of the tracer is required to follow the wire, it may prove advantageous to use one of the two methods described below:

- Tracing wires downstream (from supply to load): replacing the load for a full short circuit allows the TE038 to work at its maximum capabilities. Before proceeding remove all electrical power from the circuit, connect the TE038T in series with the wire to trace, short circuit the load to ground (refer to Hook Up Reference Chart pics), then reconnect power and follow instructions in Locating Short Circuits.
- Tracing wires upstream (from load to supply): If more convenient, wires can also be traced the other way around, by replacing the load with the TE038T (Fig. 4 of Hook up reference chart). To do this, first remove power from the circuit, disconnect load and connect the TE038T in its place. Apply power to the circuit and follow instructions Locating Short Circuits.

## Locating Current Leaks

Hook up and procedures for locating current leaks are essentially the same as for locating short circuits. The transmitter sees the leak as a weak short circuit or connection to ground. For locating a current leak simply follow the wire with positive (beeping and flashing) audio / visual indicators feedback on the tracer, from source to leak location (short circuit).

For step by step directions please refer to – Locating Short Circuits, for some hints and specific differences refer to the notes below:

Current leak notes:

- The type and size of the leak in the circuit (impedance or resistance to ground) determines the amount of current flowing in the circuit. Small leaks (i.e low current) will reduce the range of the tracer accordingly. In all cases the TE038R's probe should be positioned as close as possible to the wires, in order to maximize the signal captured by the tracer, and set to a higher sensitivity level. For hook up refer to the Hook Up Reference Chart.

## Locating Open Circuits

Refer to the Hook Up Reference Chart.

1. Observe the limits and safety precautions at all times (refer to the beginning of this handbook)
2. Connect the TE038T (transmitter) in series with the open ended wire, making sure one of the unit's clips is connected to the circuit's positive supply or ground. A fuse socket (with the fuse removed), a connector, etc., provides a convenient hook up as shown in the Hook Up Reference Chart.
3. Make sure that the clips are firmly attached to their connection points, and switch the transmitter on by pressing the On/Off button. Observe if the Green LED on the TE038T starts flashing. In the case of having connected the unit to any place other than the fuse socket, check that the circuit's fuse is installed and in working condition (not open). If necessary replace with a new fuse with same rating.
4. Switch the TE038R (tracer) on, and check if green LED turns ON and set if necessary the sensitivity level to "LOW".
5. Slowly sweep the wire with the TE038R, ensuring the tracer's probe is perpendicular to and above or below the wire being traced and as close as possible to it.
6. Follow the wire or check it at different points, starting from the transmitter and moving towards the load (accessory, light, etc.), observing the positioning of the probe as indicated above. Continue this procedure while the audio signal (beeping sound) and visual signal (flashing green LED light) indicates the integrity of the circuit. If beeping and flashing slows or stops, it indicates that the probe is either moving away from the wire or it has passed beyond the open, break or bad connection in the circuit.
7. If difficult or impossible to get the TE038R tracer to pick up any signal, then adjust the sensitivity to "HIGH" and repeat again step 6.
8. Double check by positioning the probe before and after the suspected place. If the open circuit point has been found, the audio/visual indicators will show circuit integrity on one side, and not on the other.
9. At this point, where the audio/visual signal stops, you have found the open circuit.
10. When the test is completed, switch off the TE038T (transmitter) unit pressing the On/Off button and disconnect from circuit. You may also switch OFF the TE038R (tracer) by pressing the On/Off button on the unit. However to conserve power, the TE038R will automatically turn off after 3 minutes of not being used.

Note: The closer the tracer probe is to the wire carrying the signal, the faster the beeping and flashing will be.

## Wire identification

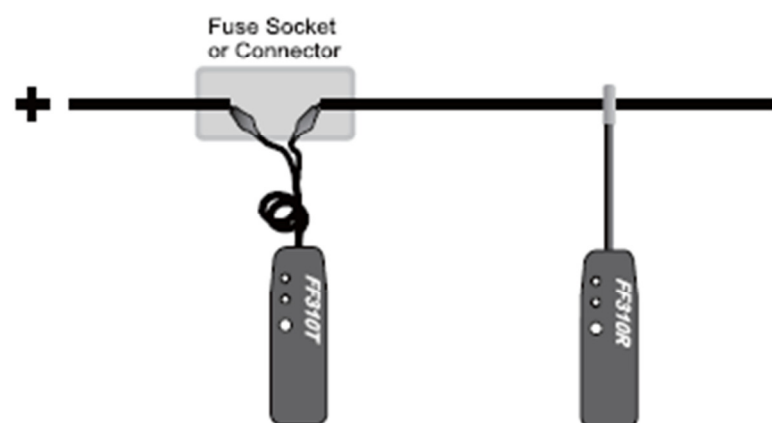
Refer to the Hook up Reference Chart

Wiring can be identified by following the hook up and procedures for locating short circuits or open circuits, depending on the particular configuration of the circuit.

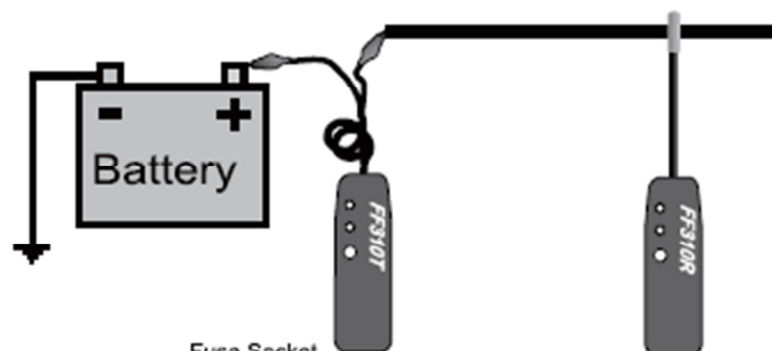
- For identifying wires with load connected: Connect transmitter as described in section 'Locating Short Circuits' to the circuit to be identified, then beeping is at its maximum. In the case of tightly packed wires (bundles, conduits, etc.), it may be necessary to spread these apart to facilitate the identification process of a particular wire.
- For identifying wires without load connected: Connect transmitter as described in section 'Locating Open Circuits' to the circuit to be identified then proceed to scan all suspected wiring with the TE038R's probe, until the flashing and beeping is at its maximum. In the case of tightly packed wires (bundles, conduits, etc) it may be necessary to spread these apart to facilitate the identification process of a particular wire.



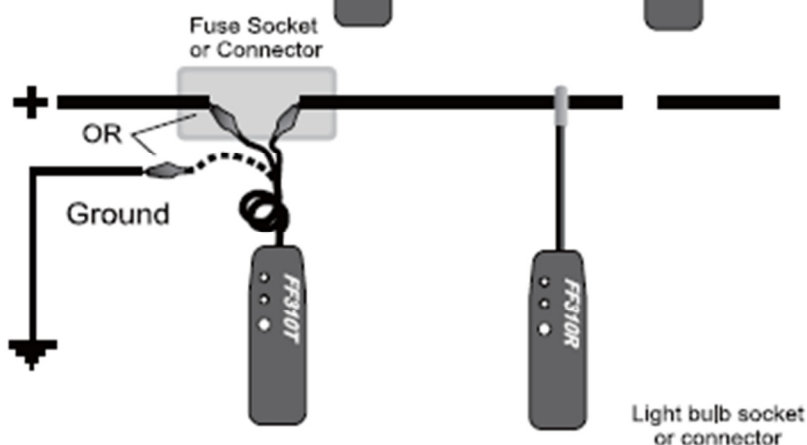
## Hook up reference chart



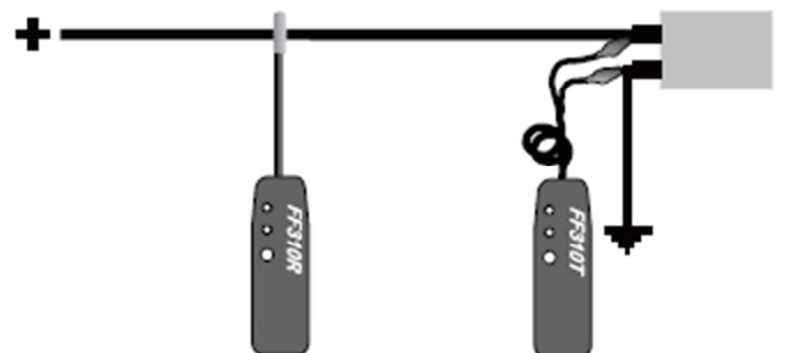
Set up for tracing short or open circuits, or location of wiring



Set up for tracing short and open circuits, or tracing wiring



Set up for tracing open circuits or identification of wires



Set up for upstream tracing of open circuits or location of wires

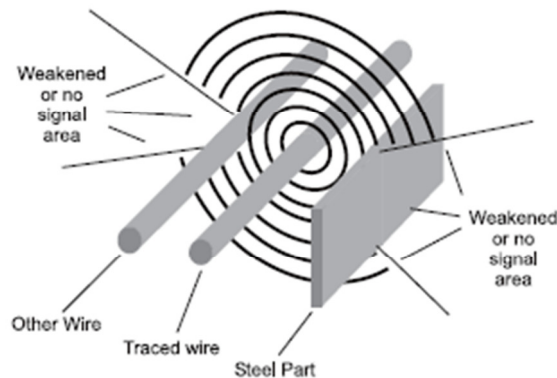
## General Procedures

### Short and Open Circuit operation – Differences:

The TE038 Fault Finder uses two different types of signals to trace either short or open circuits. Understanding its differences, as explained in the following paragraphs will allow you to make the most effective use of this versatile tool.

#### Working with open circuits

On detection of an open circuit, the TE038T injects a special radio signal into the circuit, which can be picked up by the TE038R (tracer) probe. When tracing an open circuit, keep in mind that RF (radio frequency) signals injected in the faulty wire being traced, will be easily absorbed by any other conductor nearby. (e.g.: other wires, metal frames).



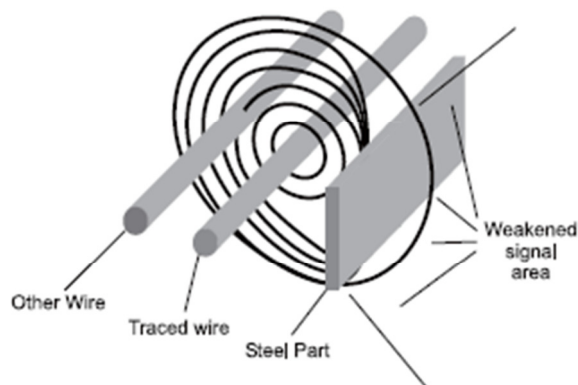
Detection field when tracing open circuit with the TE038

The effect of this absorption may vary from a reduction in the tracer's range, to a total shielding of the signal with no detection being possible at all (See above). In order to avoid confusing a shielded portion of the faulty wire with the actual fault on it, the circuit should be checked on all possible sections to confirm that no signal is picked up on one side of the suspected faulty section.

**Hint:** In some cases when tracing open circuits, connecting the TE038 transmitter's clip with the slotted wire to the faulty wire, and the clip with the flat wire to ground or positive supply will improve the tracer's range.

#### Working with short circuits (and tracing circuits)

When the TE038T detects a short circuit (or closed circuit), it injects pulses of electrical current in the wires, which generate magnetic fields. Unlike radio signals, magnetic fields are not easily absorbed by nearby conductors and therefore can be picked up by the TE038R (tracer) probe in a wider range of situations (See pic below).



Detection field when tracing short circuits with the TE038

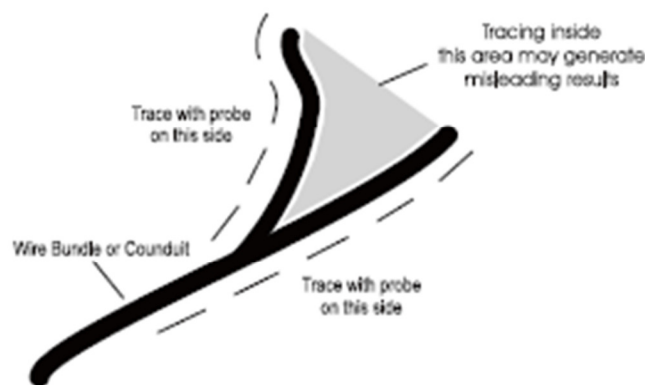
## Some circuit characteristics that may affect the tracing of a wire:

- Electromagnetic loop size and geometry, etc. may affect the range of the TE038 Receiver. For example for circuits in which the live and ground (return) wire run parallel and close to each other in the same circuit, the two magnetic fields interaction may weaken the signal, thereby reducing the TE038 range.
- Wires enclosed or tightly lining the metal frame or body of the vehicle, (i.e.: door frames), have the same effects as having the live and ground wires running in parallel in the same circuit since, the metal frame or vehicle body will be acting as a ground wire. Another unfavourable factor may be due to the channelling effect steel parts have on magnetic fields. These two cases, individually or combined, will reduce and sometimes impede the tracing of the wire sections affected.

**Hint:** Whenever possible the short circuit mode of operation should be used, because it provides with the best tracing capabilities.

## Special Tracing procedures

- In all cases, first set the TE038R at the lower sensitivity level and increase it as necessary. Proceed as indicated in the sections of this User's Manual applicable to your situation.
- Always after locating a probable fault area, verify several points in the wires on both sides (before and after) the suspected area. The signal should be present at only one side of the fault (open or short). This procedure will help avoid confusing a signal loss with the actual trouble point.

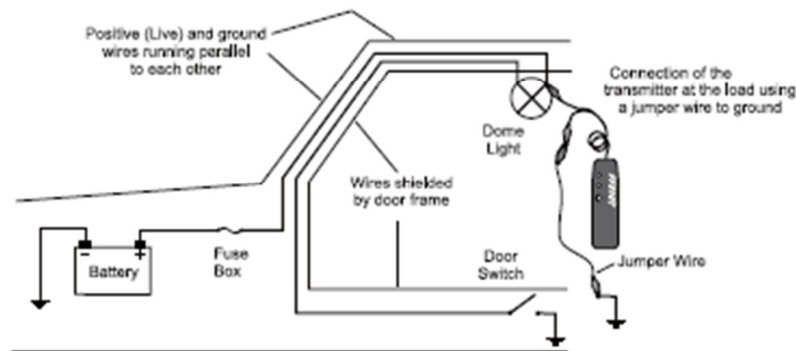


Tracing wires inside bundles and conduits

## Wire bundles and conduits:

- Special care should be given in the case of tracing a wire inside a bundle or conduit when there is a split. In this case it may be possible to follow the wrong branch for a short distance and still receive a positive audio/visual indication.
- To avoid following the wrong path, which could happen if the probe picks up the signal from the other nearby branch of the circuit, the branches should be swept maintaining the probe outside the apex area between the split, as shown in picture above.
- Careful attention should be paid to the beeping and flashing speed of the tracer unit indicators, as these provide the necessary feedback to evaluate the proximity of the probe to the wire being traced.

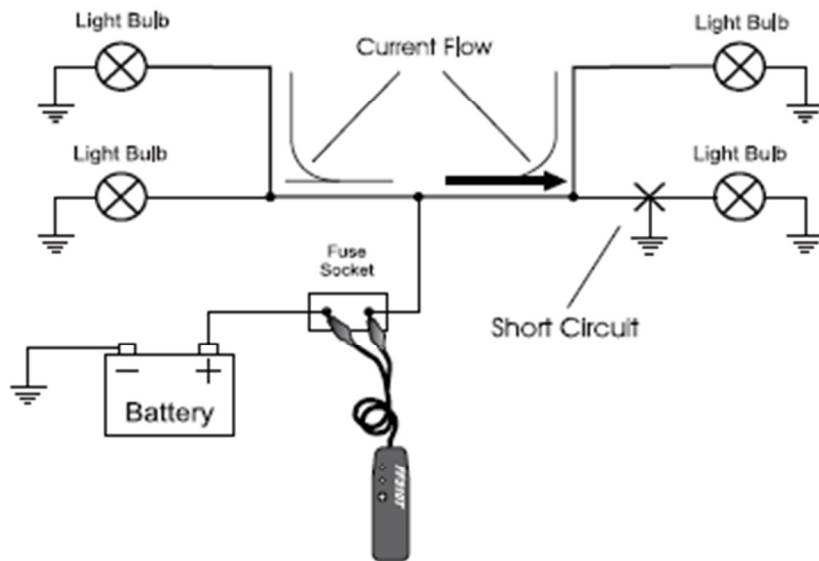
## How to increase the pickup range when tracing wires



- When tracing or identifying wires connected to lightly loaded circuit (low currents), this reduces the range of pick up significantly. A possible solution is after connecting the TE038T - transmitter in series with the circuit to trace, is to replace the load (light bulb, module, etc.) with a direct connection to ground. This allows the TE038T to inject a more powerful signal easier to detect.
- For the cases in which it is suspected the layout of the wires is the cause of a very difficult to pick up or weak signal, a dramatic increase of the range can be accomplished by “spreading” the circuit.
- This is achieved by means of connecting a jumper wire between the live wire (preferably at a termination point in the circuit such as a light bulb socket or a switch, etc.), and a ground point somewhere else in the vehicle (see picture above). This last method should be used only as “last resource” and with the TE038R set to low sensitivity, as it may make the pinpoint of the precise location more difficult due to the much increased range.
- Always verify that the TE038T is connected in series with the circuit being tested and that its red indicator light is on, as this confirms a proper connection and will limit the amount of current flowing in the circuit.

## Circuits with multiple loads or branches

- When tracing circuits connected to, or which are powering multiple loads and/or branches (See picture below), and when these circuits are active or live, the bulk of the current injected into the circuit by the TE038T will be directed to the shorted branch of the circuit. However smaller amounts of current (or stray currents) will flow to the other branches as long as these provide a path to ground (i.e. close the circuit).
- These stray currents present in the non-shortened branches of the circuit, and depending on the circuit configuration and physical layout of the wires, could be picked up by the TE038R (receiver), making the tracing procedures confusing, and even misleading.
- The simplest and most effective way to deal with these cases, is to disconnect or remove all the loads from the circuit being traced (i.e. removing light bulbs in example shown in picture below).



Schematic of a single circuit with multiples loads

## Technical Specifications

### TE038T Transmitter

Voltage range:	6 to 42 Volts DC.
Indicator:	Green LED indicator for Power On or Open Circuits.  Red LED indicator for short circuits.
Power source:	9 Volt alkaline battery, Duracell MN1604 or equivalent.
Connector:	Two 5 Amp universal micro--clips with auto polarity and 18" long cable.
Battery life:	Approximately 25 hours of use.

### TE038R Tracer

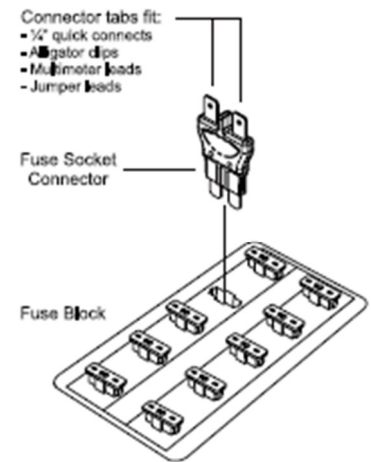
Tracer Sensitivity:	3 User selectable levels (Low, Medium and High)
Tracer probe:	Flexible 8" gooseneck insulated steel probe.
Indicator:	Green LED indicator for Power On and Open Circuits.  Red LED indicator for short circuits.  Audio signal for shorts and opens.
Power source:	9 Volt alkaline battery. Duracell MN1604 or equivalent.
Battery life:	Approximately 25 hours of use.

## Fuse Socket Connectors

The fuse socket connectors are designed to facilitate in the connection of test leads of the TE038 to the circuit under test through the fuse box, and can also be used for all other situations when access to the fuse socket connections are required. These connectors are supplied in three sizes: Mini, ATO and Maxi.

### How to use the connectors

1. Choose the connector (Mini, ATO or Maxi) that matches the fuse socket where the connections are required.
2. Remove the power to the circuit.
3. Insert fuse connector into the socket
4. Connect test leads to the connector tabs of the fuse socket connector.



## Care of the Unit

The Fault Finder is a precision instrument and should be treated as such. Damage caused by mistreatment is not covered by the warranty. Keep the units in their carrying case when not in use and do not subject to dampness or severe heat or cold. Do not use the units in the rain, if they should accidentally get wet. Dry off with a clean paper towel before storing away.

Protect the units from contact with any solvents. Never clean with a solvent or petroleum based medium such as gasoline, as these chemicals may attack the plastic parts and cause permanent damage. Never use an abrasive cleaner. Cleaning should be limited to wiping with a clean damp paper towel with a small amount of soap if required. Dry the units thoroughly after any cleaning.

The unit is a sealed instrument and contains no user serviceable parts other than the battery which can be replaced by opening the drawer on the back of the units. Opening other parts of the units will void the warranty.

## Warranty

With the exception of the batteries, your Fault Finder is warranted against defects of material or workmanship which develop within a period of one (1) year following the date of purchase by the original owner. Proof of date of purchase will be required when applying for repair or replacement under guarantee. For this reason, we strongly suggest that you keep your sales receipt safely in your Fault Finder storage case.

In the event a flaw develops in the Fault Finder, please return it to your dealer who will arrange repair or replacement. The manufacturer will either repair or replace the tool (at the manufacturer's option) free of charge providing the Fault Finder is still under warranty. If the warranty has expired, there will be a repair charge payable to your dealer when you pick up the unit.

The manufacturer shall not be obligated to provide service under this warranty or to repair damage resulting from attempts by unauthorized persons to repair or service the Fault Finder, other than to replace the battery; or to repair damage resulting from improper use. Specifically if there is evidence of an attempt to open the Fault Finder the warranty is void.

Any implied warranties arising out of the sale of the Fault Finder including but not limited duration to the above one (1) year period, the manufacturer shall not be liable for loss of use of the Fault Finder or other incidental damages, expenses or economic loss.